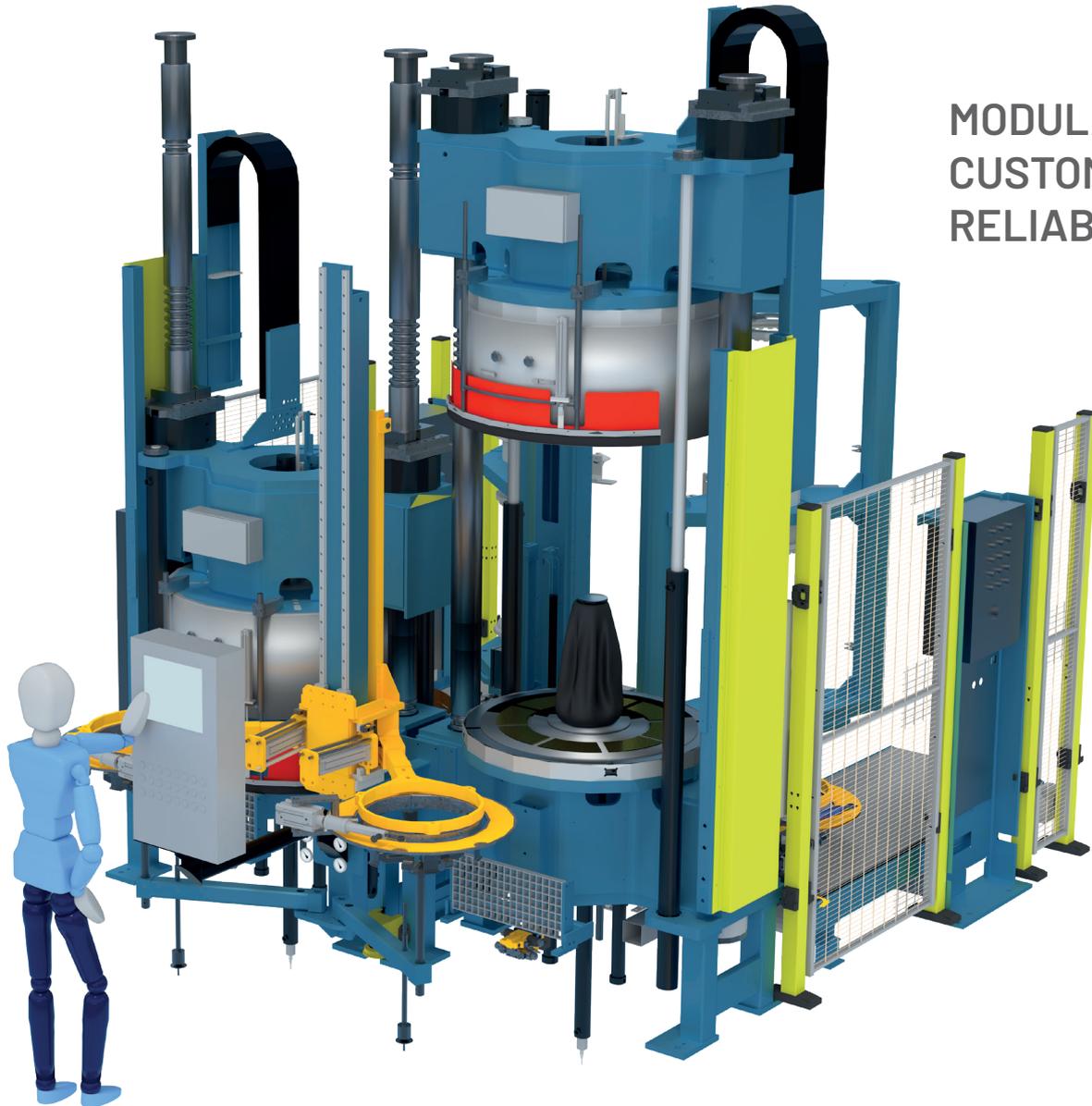




# // HYDRAULIC CURING PRESS FOR PASSENGER CAR (PCR)



MODULAR  
CUSTOMIZED  
RELIABLE

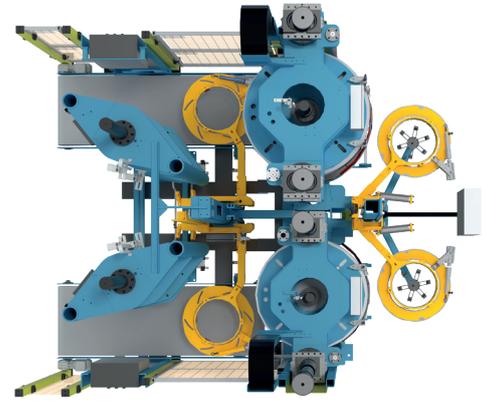


HF, always driven to bring innovative concepts to the market, brought the first hydraulic column type curing press to the tire industry in 1997. Since then we continued to develop this product to meet the demanding requirements of our customers. While we design presses for your further expansion needs, we also understand the importance of utilizing your existing infrastructure in your plants all around the world. Due to our compact design we are able to provide slim solutions for your replacement purposes. HF presses can be built modularly to include the required center mechanism SMO, loader and unloader chuck, green tire stands, cooling conveyors with or without PCI and associated safety items.

- Straight and angle type press designs available
- Reduced wear, longer press life, improved cycle time and uniformity
- Easier to maintain due to improved access to the important areas of the press
- Proven energy saving systems
- Built according to the latest safety, environmental and manufacturing requirements

## FEATURES

- Main locking and squeeze components outside of the heated area
- Achieves optimal tire concentricity
- Press availability at benchmark level



## MAIN TECHNICAL PARAMETERS

Item	Unit	46" Curing Press	48" Curing Press	52" Curing Press
Cavity control		common/independent	common/independent	common/independent
Max. closing force	kN (t-force)	1.600 (160)	1.600/1.800/2.000 (160/180/200)	1.800/2.000 (180/200)
<b>Tire Parameters</b>				
Min./max. Bead diameter	inch	12-20	12-20/14-25	14-25
Max. Green tire outer diameter	mm (inch)	850 (33,5)	920 (36,2)	1.000 (39,4)
Max. Cured tire outer diameter	mm (inch)	850 (33,5)	920 (36,2)	1.000 (39,4)
Max. Cured tire height	mm (inch)	406 (16)	450 (18)	450 (18)
<b>Mold Container</b>				
Type of mold		2-piece/segmented	2-piece/segmented	2-piece/segmented
Max. outer diameter	mm (inch)	1.168 (46)	1.219 (48)	1.321 (52)
Min./max. mold height	mm (inch)	250-595 (10-23)	250-595 (10-23)	250-595 (10-23)
<b>Heating Platen</b>				
Outer diameter	mm (inch)	1.168 (46)	1.219 (48)	1.321 (52)
<b>Center Mechanism</b>				
		bag-in-well/standing post (pit or pitless design)	bag-in-well/standing post (pit or pitless design)	bag-in-well/standing post (pit or pitless design)
<b>Green Tire Stand</b>				
		hanging/shoulder type (single or multiple)	hanging/shoulder type (single or multiple)	hanging/shoulder type (single or multiple)
<b>Pneumatics</b>				
<b>Hydraulic Concept</b> from 1:1 to 1:6 or more				
<b>Heating System</b> piping and manifold concept available various media available (steam/N2, steam/steam, hot water, etc.)				
<b>customized to meet your requirements</b>				
<b>PLC Systems/Automation</b> main suppliers available				
<b>Safety</b> according to local safety standards				

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